

REFERENCE ONLY

Dart Aerospace Ltd.

Date: Thursday, 17/08/2006 3:17:26 PM
User: Linda Lacelle

Process Sheet

SLIP-2

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 28209 *2*
Estimate Number : 12188
P.O. Number : *N/A*
This Issue : 17/08/2006 S.O. No. : *N/A*
Print Rev. : NC
First Issue : *N/A* Type : LARGE FAB ASSY
Previous Run : 26885

Drawing Name : FUEL PURGE CANISTER INSTALLATION

Part Number : D205706013
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material : *N/A*
Due Date : 20/09/2006

Qty: *3* Um: Each

Written By :
Checked & Approved By :
Comment : Est Rev:E 04.12.03 Remove AN6289-6D; Change Qty of AN924-6D KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Photocopy bluefile and create labels per PPP D205-706-013CHG001

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0 D20014 Valve 1/4"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D2001-4 Valve Assembly *B23276* *(-1)*

4.0 D3262041 Fuel Purge Canister



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch
1 D3262-041 Canister Assembly *B26416 X1* *(Q)*

5.0 D32641 Bracket



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

AP 06/08/28

B28225 2X

Thursday, 17/08/2006 3:17:27 PM
Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 28209

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description:

2 D3264-1

Bracket

B23285 ✓ (2)

6.0

D329710121



HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch

1 D3297-1-0121 Hose Assembly

B26896 IX ✓

B28226 3X ✓

7.0

D329710130



HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch

1 D3297-1-0130 Hose Assembly

B26897 IX ✓

B28227 3X ✓

8.0

D329730350



HOSE ASS'Y



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Hose Ass'y

Qty Part Number Description Batch

1 D3297-3-0350 Hose Assembly

B26898 IX ✓

B28228 3X ✓

9.0

D3298001



Tube Assembly 25"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3298-001 Tube Assembly

B23293X3 ✓

B23294X1 003 ✓

10.0

D3298009



Tube Assembly 6"



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3298-009 Tube Assembly

B27567 ✓ (1)

11.0

D32991



Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D32991

B22301 ✓

B20610X128

Thursday, 17/08/2006 3:17:27 PM
Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 28209

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

D32993

Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 D3299-3

Description

Batch

Fitting B23012x2

PLACARD

100/12
B29560 2X

13.0

D33011



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 D3301-1

Description

Batch

Doubler B23304

PLACARD

14.0

D33013



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 D3301-3

Description

Batch

Placard B23305

Doubler

15.0

D33021



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 D3302-1

Description

Batch

Doubler B23306

Doubler

16.0

D33023



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 D3302-3

Description

Batch

Doubler B26688x2

Bolt

passer
2X
B28231

17.0

AN35A



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

4 AN3-5A

Description

Batch

Bolt M14526x2 M15205x14

-2

Thursday, 17/08/2006 3:17:27 PM
Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 28209

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description:

18.0

AN8146D

Plug



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 AN814-6D

Description

Batch

Plug

16369x1✓

17677x3✓

(-1)

19.0

AN8156D

Union-M-Flare



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

2 AN815-6D

Description

Batch

Union

M17654✓

(-2)

20.0

AN8336D

Elbow, Bulkhead-M-Flare



Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number

3 AN833-6D

Description

Batch

Elbow

M19620✓

(-3)

21.0

AN9246D

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

4 AN924-6D

Description

Batch

Nut

M17654✓

13 SOUTH SIDE BATCH

3?

22.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick: Packing Kit

Qty Part Number

8 AN960JD10

Description

Batch

Washer

M100743✓

(-8)

AB 06/08/28

Thursday, 17/08/2006 3:17:27 PM
Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 28209

Part Number: D205706013

Job Number:



Seq. #:

Machine Or Operation:

Description :

23.0

AN960JD10L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 AN960JD10L

Washer

~~M101597~~ KB

M18235 ✓

24.0

AN960JD916

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

2 AN960JD916

Washer

M100857 ✓

25.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

4 MS21042L3

Nut (or -3)

M100094 ✓

26.0

MS21919WDG9

Clamp



Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

5 MS21919WDG9

Clamp

M17137 ✓

27.0

MS21919WDG12

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

1 MS21919WDG12

Clamp

M12010 ✓

28.0

MS21919WDG16

Clamp



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Clamp

Qty Part Number

Description

Batch

2 MS21919WDG16

Clamp

M16322 x4 ✓

M101925 x4 ✓

AB 26/08/2006

Thursday, 17/08/2006 3:17:27 PM
Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL PURGE CANISTER INSTALLATION

Job Number: 28209

Part Number: D205706013

Job Number:

Seq. #:

Machine Or Operation:

Description:

29.0

MS2192042

CLAMP(per MIL-DTL-8783C)

Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number

2 MS21920-42

Description
Clamp

Batch

M18048

-2

30.0

MS287786

Packing

Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

5 MS28778-6

Description
O-Ring

Batch

M17654

-5

31.0

MS3548911

GROMMET

Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

1 MS35489-11

Description
Grommet

Batch

M16323

-1

32.0

QC4

INSPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT 100% KITS FOR COMPLETENESS

33.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPPD205-706-013

Location:

PPP Rev: B

34.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion